

Journal of Materials Chemistry A

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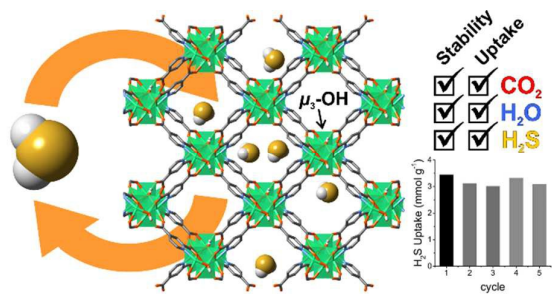
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TOC



Mg-CUK-1 exhibited high chemical stability towards H_2S and H_2O . The highly reversible H_2S uptake, at 303 K, was highly correlated with Monte Carlo Simulations.



Journal of Materials Chemistry A

ARTICLE

Highly reversible sorption of H₂S and CO₂ by an environmentally-friendly Mg-based MOFReceived 00th January 20xx,
Accepted 00th January 20xx

DOI: 10.1039/x0xx00000x

www.rsc.org/

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Mg-CUK-1, an ecologically-friendly material synthesized in water is found to be a high-capacity, highly reversible adsorbent for acidic gases including H₂S and CO₂. Furthermore, Mg-CUK-1 is demonstrated to retain long-range crystallinity upon sorption cycling; its sorption performance is retained over multiple cycles, even in the presence of high relative humidity (95%). Reversible H₂S adsorption by Mg-CUK-1 is rare among MOFs studied for this purpose to-date. The joint experimental and computational studies presented here show that Mg-CUK-1 is an effective solid adsorbent for applications in the field of acid gases capture, an application that is highly relevant for the purification of many industrial gas streams.

Introduction

The development of new functional materials for environmental remediation applications such as the capture of toxic gaseous by-products is an important issue for many large-scale industrial processes.¹ There is a continuing need to improve the performance of such materials, as well as to determine ways to manufacture them using environmentally-sensitive and realistically scalable methods. Metal-Organic Frameworks (MOFs) are a topical class of crystalline solids^{2a} that can be synthesised with 3-D microporous structures, making them ideal candidates for toxic gas remediation

applications.^{2c,b} MOFs have already shown promise in the selective capture of a variety of pollutants of direct relevance to air quality, climate change, and human health in modern society.³ By tailoring the chemical functionality of the MOF pore environment, the sorption behaviour of a given MOF can be fine-tuned for highly selective storage and/or separation of specific gaseous pollutants, including CO₂,⁴ H₂S,⁵ SO₂,⁶ NH₃,⁷ NO_x,⁸ and volatile organic compounds (VOCs).^{3,5a,9,10} Despite their potential utility, the vast majority of MOFs must be synthesised using harmful organic solvents (*e.g.*, *N,N'*-dimethylformamide, DMF),¹¹ in direct conflict with the primary motivations of using such materials to address environmental issues. Thus, the preparation of functional MOFs using green synthetic strategies, *i.e.*, using water as a solvent and non-toxic metal and organic components, is of timely importance.¹²

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[†] Electronic Supplementary Information (ESI) available: TGA data, PXRD data, SEM micrographs, breakthrough plots, DRIFT-FTIR spectra and molecular simulations. See DOI: 10.1039/x0xx00000x

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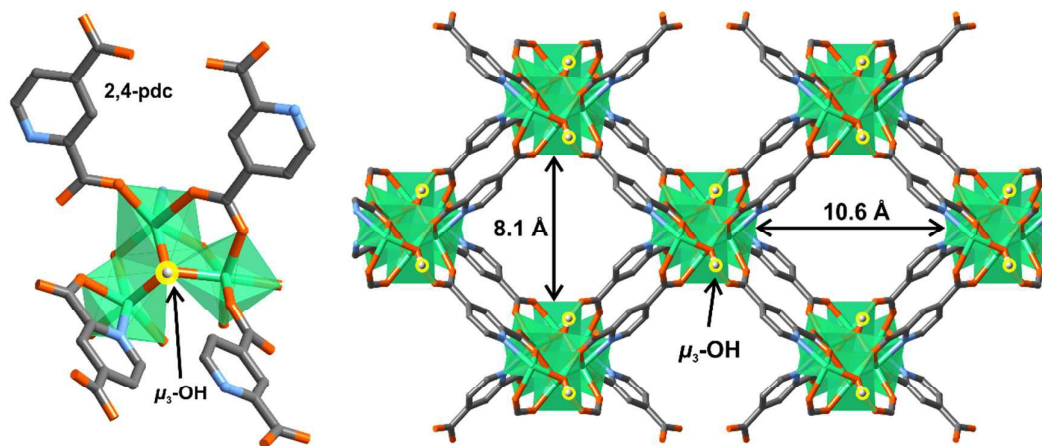


Figure 1. (left) view of the trinuclear building block of three Mg(II) metal ions oxygen-octahedra bridged by a μ_3 -hydroxyl group, through the *b* axis, and (right) the crystal structure of Mg-CUK-1 along *c* axis showing 8.1 x 10.6 Å channels.

Hydrogen sulfide (H_2S) is a toxic species present in natural gas and biogas; the desulfurization process of different gas streams, (e.g., oil refineries) is a primary source of H_2S emissions.^{5b} H_2S is a colourless gas, which is highly corrosive, flammable and poisonous to humans. At concentrations over 100 ppm, H_2S can be lethal since this molecule is quickly absorbed into the blood stream, limiting O_2 uptake at the cellular level.¹³ Therefore, the selective capture of H_2S is essential in many industrial processes. However, only very few porous materials have been comprehensively studied in H_2S capture to-date.^{5a,b} Representative studies reported by De Weireld,¹⁴ Zou¹⁵ and Eddaoudi¹⁶ indicate that most of the MOFs undergo decomposition upon adsorption of H_2S , while it is difficult for some others to desorb H_2S due to relatively strong host-guest binding in the pores either *via* strong physisorption or even by chemisorption. In this case, desorption of H_2S is therefore accompanied by an impractically large energy penalty.¹⁷ The identification of new MOFs that are capable of highly cyclable H_2S sequestration under industrially-feasible pressure-swing desorption conditions^{18a} remains an important, unsolved problem. CO_2 is another topical acidic gas that is commonly present alongside H_2S in industrial gas streams (e.g., in natural gas and syngas).^{18b} Thus, there is a critical need to design new adsorbents that can reversibly capture both H_2S and CO_2 with high capacities, under industrially-realistic conditions.

Perhaps the most vitally important consideration regarding the potential use of MOFs as H_2S and CO_2 adsorbents under industrially-realistic relates to their stability in the presence of ambient moisture. Effluent gas streams that require scrubbing for H_2S and other toxic molecules commonly contain high relative humidity (%RH). This presents a major problem to MOFs that are susceptible to hydrolysis.^{19a} As a potential solution to this problem, it has been shown that MOFs constructed using highly polarizing and high-valent metal cations (e.g., Mg^{2+} , Cr^{3+} , Al^{3+} , Ti^{4+} , Zr^{4+}) exhibit enhanced chemical stability in the presence of moisture.^{19b,c} Other examples of water-stable MOFs include those recently

reported by Dincă *et al.*^{19d}, Eddaoudi *et al.*^{19e} and Uribe-Romo *et al.*^{19f} who showed outstanding water adsorption performances. Such hydrolytic stable MOFs could also be employed in a number of other critical large-scale applications, as adsorbents in heat-pumps and chillers,²⁰ in storage technologies for arid environments,²¹ in low-cost water capture and abatement,²² and in water-mediated proton conductors.²³

In this contribution, we show that an environmentally-friendly Mg(II)-based MOF can reversibly adsorb H_2S and CO_2 gases with high storage capacities, between 0–1 bar. The MOF, called Mg-CUK-1 (CUK = Cambridge University–KRICT), originally reported by Humphrey and co-workers, can be prepared rapidly (30 min) in large quantities under microwave-assisted heating, using only water as the solvent.²⁴ Mg-CUK-1 is also of relatively low toxicity, since it is only comprised of Mg(II) ions coordinated to the commercially-available organic ligand 2,4-pyridine dicarboxylic acid (2,4-pdcH₂; $\text{C}_5\text{H}_3\text{N}-2,4\text{-CO}_2\text{H}$) and hydroxide ions (OH^-). Mg-CUK-1 was shown to be unusually thermally stable (>500 °C) owing to the presence of infinite chains of edge- and vertex-sharing $[\text{Mg}_3(\mu_3\text{-OH})]^{5+}$ triangles that support corrugated 1-D channels with a cross-sectional accessible opening of 8.1 x 10.6 Å (Figure 1).²⁴ Based on the solvent of synthesis, Mg-CUK-1 is inherently water-stable and it can be rehydrated by direct immersion in aqueous media.

In this work, to test the viability of Mg-CUK-1 in the reversible capture of the acidic gases CO_2 and H_2S as well as the adsorption of CO_2 in the presence of relative humidity, we carefully characterised the following features: (i) the H_2O adsorption-desorption properties to evaluate the impact of humidity on the material; (ii) the CO_2 capture properties under controlled RH; and, (iii) the H_2S sequestration performance upon multiple cycles of adsorption and desorption. To support these application-focused experimental studies, we have employed advanced computational methods to gain fundamental insights into the mechanisms responsible for the

observed reversible sorption of H₂S and CO₂ by Mg-CUK-1 under operating conditions.

EXPERIMENTAL SECTION

Chemicals

2,4-Pyridinedicarboxylic acid (2,4-pdcH₂), magnesium nitrate hydrate (Mg(NO₃)₂) and potassium hydroxide (KOH) were purchased from Sigma-Aldrich and used as received. *In-house* deionized water was used to prepare all solutions. For sorption studies, ultra-high purity (99.9995+%) N₂ and CO₂ gases as well as H₂S (15.0 % vol. diluted in N₂) were obtained from Praxair.

Material Synthesis

Mg-CUK-1, [Mg₃(μ₃-OH)₂(2,4-pdc)₂], was synthesised following the previously reported procedure.²⁴ In brief, 2,4-pdc (170 mg; 1.0 mmol) was dissolved in H₂O (4.0 cm³) by the addition of KOH (2.0 M; 2.0 cm³), to which was added a second solution of Mg(NO₃)₂ hydrate (380 mg; 1.5 mmol) in H₂O (4 cm³) to give a viscous, opaque white slurry. The mixture was transferred into a Teflon-lined Easy-Prep (CEM Corp.) vessel and heated at 573 K for 35 min in a MARS microwave reactor (CEM Corp.). The reaction temperature was controlled using a fiber-optic sensor. After cooling to room temperature (15–30 min), the crystalline solid was purified by short (3 x 20 s) cycles of sonication in fresh H₂O, followed by decanting away the amorphous suspension. Large, colourless prismatic crystals were isolated (average yield = 124 mg, 42%). Thermogravimetric analysis (TGA) and powder X-ray diffraction (PXRD) of the sample were carried out to confirm phase purity of the Mg-CUK-1 (Figs. S1 & S2).

Adsorption Isotherms for CO₂ and H₂O

CO₂ sorption isotherms (196 K and up to 1 bar) were performed on a Belsorp HP analyser under high vacuum in a clean system. The estimated BET area (0.005 < P/P₀ < 0.15) was equal to 604 m² g⁻¹ with a corresponding pore volume of 0.22 cm³ g⁻¹ (Fig. S3). These textural properties are in good agreement with the previously reported data.^{24,25} This correlation confirmed the correct activation of the material. High pressure CO₂ adsorption isotherms (0–6 bar, and 303 K) were collected on a Belsorp HP analyser. H₂O vapour isotherms were recorded by a dynamic method, using air gas as carrier gas, in a DVS Advantage 1 instrument from Surface Measurement System (mass sensitivity: 0.1 μg, Relative Humidity (RH), accuracy: 0.5 %RH, vapour pressure accuracy: 0.7 %P/P₀). Mg-CUK-1 samples were activated at 373 K for 1 hour under flowing N₂. The H₂O uptake in weight percent (wt%) units was calculated as [(adsorbed amount of water) / (amount of adsorbent) X 100], consistent with established procedures. Water cycling experiments were performed at 303 K; for the adsorption phase, RH = 95% was maintained for 8 hours. Then, the sample was exposed to a dry air flow for a further 8 hours to ensure complete desorption prior to re-adsorption. CO₂ adsorption experiments at fixed RH were performed on the hydrated Mg-CUK-1 (13% RH). The material

was activated as described above and then exposed to this constant RH for 1 hour. The water-impregnated sample was then transferred to a Belsorp HP analyser cell to undertake the CO₂ adsorption.

H₂S Adsorption-Desorption Studies

Dynamic adsorption experiments were performed at 303 K using a tubular quartz adsorber (internal diameter = 7 mm) filled with Mg-CUK-1 (Scheme S1). Before beginning the H₂S adsorption tests, samples were activated *in situ* at 373 K for 1 hour with a constant flow of dry N₂ gas and then slowly cooled to 303 K. Samples were exposed to synthetic H₂S/N₂ gas mixtures at *p* = 0.689 bar with a total flow rate = 30 cm³ min⁻¹. A HP-5890 gas chromatograph equipped with an HP-PLOT 1 column and TCD was used to analyse the H₂S concentration. Adsorption experiments at different H₂S concentrations were performed using 6, 9, 12 and 15 %vol. H₂S/N₂ gas mixtures (see ESI for the corresponding breakthrough curves). The adsorption capacities were obtained by integrating the areas above the breakthrough curves. At the end of each experiment, the Mg-CUK-1 sample was exposed to a constant flow of dry N₂ gas, after which the sample was put through a Temperature Swing Re-activation (TSR) cycle (under N₂ gas) at 373 K using the standard protocol (*vide supra*) prior to changing the H₂S vol%.

DRIFTS

Diffuse-reflectance infrared Fourier-transform spectroscopy (DRIFTS) of Mg-CUK-1 samples in powder form were measured using a Nicolet 380 spectrometer (DTGS detector) with 4 cm⁻¹ resolution equipped with a diffuse reflectance vacuum cell fitted with KBr windows. DRIFT spectra were collected on an activated Mg-CUK-1 sample (373 K for 1 h and ~6 x 10⁻³ Torr), as well as of the same sample after exposure to five cycles of H₂S adsorption-desorption. To do so, as-synthesised Mg-CUK-1 was first activated and exposed to H₂S using the protocol described above; after the fifth reactivation, the powder was transferred to a quartz cell and briefly evacuated at 6 x 10⁻³ Torr at 303 K before collecting the spectrum.

Scanning Electron Microscopy (SEM)

Morphology studies were carried out in a JEOL Benchtop Scanning Electron Microscope, Neoscope JCM-6000 using secondary electrons at 15 kV current, in high vacuum, and the process of the images was carried out by the Neoscope software.

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Computational Details

The crystal structure of Mg-CUK-1²⁴ (CCDC-1024710) was geometry-optimized at the density functional theory (DFT) level while keeping the experimental cell parameter fixed. These calculations employed a PBE functional²⁶ combined with a double numeric basis set containing polarization functions (DNP),^{27a} as implemented in the Dmol³ package. The same settings were employed to geometry-optimize the H₂S-loaded Mg-CUK-1 at different guest concentrations. The partial charges (Fig. S6) for each atom in the MOF were derived from the REPEAT strategy (see ESI).^{27b}

The microscopic models of the three guest molecules were defined as follows: (i) CO₂ was described by the EPM2 model,²⁸ corresponding to a rigid and linear molecule representation with 3 charged Lennard-Jones (LJ) sites and a C=O bond length of 1.149 Å; (ii) H₂O was represented by the TIP4P/2005 model,²⁹ a four-site model, with a single LJ site centered in the oxygen position and three charged sites, two centered in the hydrogen positions and one located 0.1546 Å below the hydroxyl-O atom in the molecule bisector axis, having an O–H bond length of 0.9572 Å; and, (iii) H₂S was represented by the model reported by Kamath *et al.* (2005),³⁰ *i.e.*, using a model with three charged LJ sites centered in the atomic position, a S–H bond of 1.34 Å, and an H–S–H bond angle = 92.5°. Regarding CUK-1, the 12-6 LJ parameters for the inorganic and organic moieties were taken from the UFF³¹ and DREIDING³² force fields, respectively. The Mg-CUK-1/guest interactions were described using a 6-12 LJ potential, and a coulombic contribution. Following a general approach adopted in previous studies,³³ the H atom of the μ_3 -OH groups interacts with the guests only through electrostatic interactions. The LJ crossed parameters between the MOF and the guests were calculated using the Lorentz-Berthelot mixing rules. The LJ contribution had a cut-off distance of 12 Å, while long-range electrostatic interactions were handled using the Ewald summation technique.³⁴

Next, Grand Canonical Monte Carlo (GCMC) simulations were carried out at 303 K to predict the adsorption behaviour of Mg-CUK-1 for H₂O, CO₂ and H₂S as single components. A simulation box made of 12 unit cells (3 × 2 × 2) was employed, by fixing all atoms of the framework in their initial positions. The adsorption enthalpies at low coverage were calculated using the revised Widom's test particle insertion method.³⁵ As a further step, in order to gain insight on the CO₂ adsorption properties of CUK-1(Mg) in the presence of H₂O, GCMC simulations were performed for a MOF framework loaded with 1 H₂O molecule *per* unit cell (corresponding to the experimental water loading at 13% RH). In the case of H₂S, additional MC simulations were performed in the canonical ensemble (NVT) to identify the preferential adsorption sites for the guest molecules at low, intermediate and high pressures. This exploration involved the analysis of the radial distribution

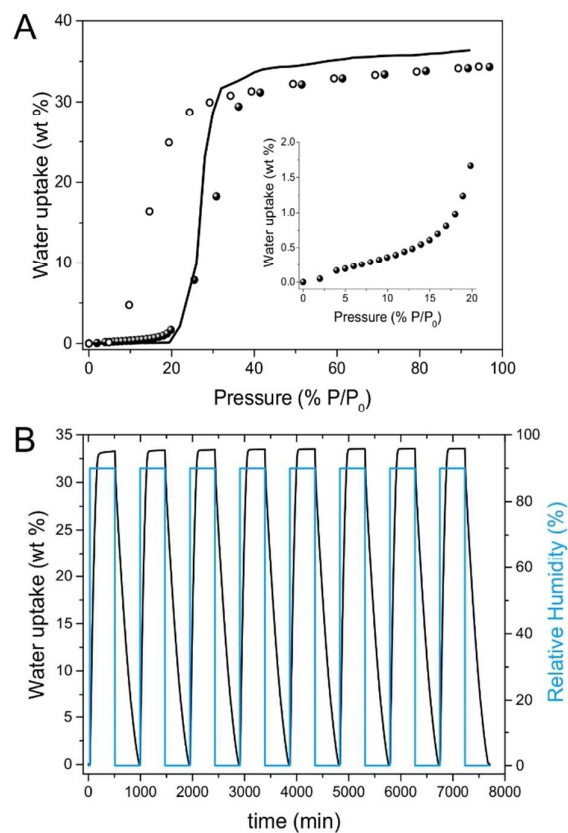


Figure 2. A Water adsorption isotherm at 303 K of Mg-CUK-1 from $P/P_0 = 0$ to 95. Solid and open circles represent experimental adsorption and desorption branches respectively and the solid line represents the GCMC simulations of the adsorption. The inset shows the H₂O adsorption isotherm at 303 K from $P/P_0 = 0$ to 20. B Water adsorption-desorption uptake obtained from 8 cycles on Mg-CUK-1 at 303K.

functions plotted between different MOF/guest pairs calculated from hundreds of MC configurations.

Results and Discussion

Figure 2A shows the water adsorption isotherm of Mg-CUK-1 between 0–95% P/P_0 , obtained at 303 K. The isotherm corresponds to a Type-V adsorption behaviour: at low pressure (0–20% P/P_0) H₂O adsorption is very gradual (Figure 2A, inset); then, there is a rapid increase in H₂O uptake between 20–35 % P/P_0 ; above 35% P/P_0 the uptake remained basically constant corresponding to a maximum H₂O uptake of 34.4 wt% (19.1 mmol g⁻¹ at 95% P/P_0). This performance is among the best MOFs reported so far (adsorption uptake ranging from 25 to 40 wt%)^{21,36,37} for low-cost atmospheric water generation, although the material Co₂Cl₂BTDD has achieved 96 wt%.³⁸

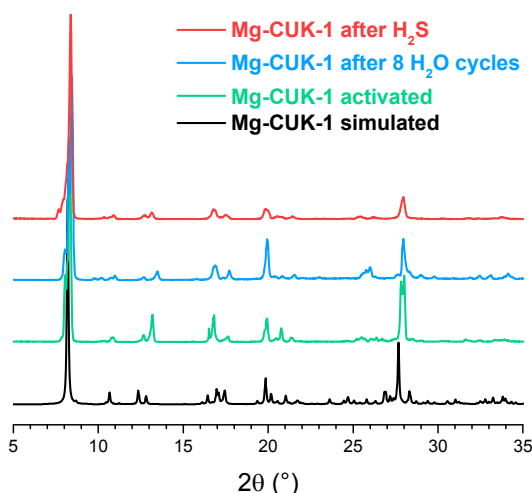


Figure 3. PXRD patterns of the Mg-CUK-1 simulated pattern from the crystal structure (black line), activated sample (green line), after H₂O sorption cycling (blue line), and after H₂S sorption (red line).

These experimental data obtained for Mg-CUK-1 are in excellent agreement with the GCMC-predicted adsorption isotherm (Figure 2A; solid line), which provides a solid validation of the microscopic model (LJ parameters and charges) employed in our simulations for the CUK-1 framework. Such a shape of the adsorption isotherm is due to a mildly hydrophilic character of Mg-CUK-1, as confirmed by a moderate simulated adsorption enthalpy for H₂O at very low coverage ($-42.6 \text{ kJ mol}^{-1}$) which then increases up to -60 kJ mol^{-1} above $P/P_0 = 0.20$. Furthermore, one observes a well-pronounced hysteresis loop upon desorption (Figure 2A; open circles) mostly caused by the presence of strong H-bonding between the H₂O adsorbates and the hydroxyl groups that are present once the pore starts to be filled.³⁹ Since the accessible pore openings of Mg-CUK-1 ($8.1 \times 10.6 \text{ Å}$)²⁴ are significantly larger than the kinetic diameter of H₂O (2.7 Å), the observed hysteresis is unlikely due to 'kinetic trapping' behaviour.⁴⁰⁻⁴²

To investigate the H₂O adsorption-desorption cyclability of Mg-CUK-1, a set of eight H₂O sorption isotherms were measured continuously on the same sample at 303 K (Figure 2B). This study showed no apparent decrease in the total capacity, indicating that Mg-CUK-1 can be repeatedly fully dehydrated. The water was successfully removed between each cycle by simply flowing dry N₂ through the sample, without the need to use additional external heating. This method of regeneration is highly beneficial from an energy economy perspective. PXRD analysis of the same Mg-CUK-1 sample after eight adsorption-desorption experiments confirmed retention of bulk crystallinity (Figure 3; blue data). Additionally, a CO₂ adsorption isotherm at 196 K was collected on the sample that underwent 8 water adsorption cycles to assess the retention of its surface area under this operating condition (Fig. S4). The estimated BET area was equal to $586 \text{ m}^2 \text{ g}^{-1}$, which is very similar to the value obtained for the pristine material ($604 \text{ m}^2 \text{ g}^{-1}$), i.e. only a 3% loss of surface

area. This emphasizes the exceptional stability of Mg-CUK-1 in the presence of water vapour.

CO₂ Adsorption Studies

Next, isothermal adsorption CO₂ experiments were performed on Mg-CUK-1 as a function of % RH. A comparison of the CO₂ adsorption isotherms at 303 K obtained for the fully dehydrated Mg-CUK-1 versus Mg-CUK-1 rehydrated to 13% RH are presented in Figure 4. The total adsorbed amount of CO₂ was very similar in both cases between 0–0.3 bar. At higher partial pressures, there was a slight enhancement in CO₂ uptake for the sample at 13% RH, which reaches 3.37 mmol g^{-1} at 1 bar (cf. 3.03 mmol g^{-1} for the anhydrous sample at the same pressure; Figure 4). At elevated pressures (2–6 bar of CO₂), the uptake difference remained approximately constant, reaching a total uptake of 5.89 and 6.39 mmol g^{-1} for the anhydrous and partially hydrated samples, respectively. Both experimental adsorption isotherms were very well reproduced by our GCMC simulations, from which we were also able to extract a relatively high CO₂ adsorption enthalpy of -35 and $-36.5 \text{ kJ mol}^{-1}$ for the anhydrous and partially hydrated samples, respectively; these magnitudes are in-line with what has been reported experimentally and theoretically for other μ_3 -OH-decorated MOFs that show specific interactions between these hydroxyl groups and the CO₂ molecules.⁴³ Interestingly, these results clearly demonstrated that the CO₂ adsorption properties of Mg-CUK-1 in terms of both CO₂ uptake and affinity are retained in the presence of humidity. This is in sharp contrast with some other CO₂ adsorbents which show a drastic drop of their performances in the presence of humidity.⁴⁴ We can assume that adsorbed water binds to the μ_3 -OH groups that create additional adsorption sites for CO₂ molecules and hence contribute to slightly enhance both CO₂ adsorption capacity and affinity as previously observed.³⁹ This

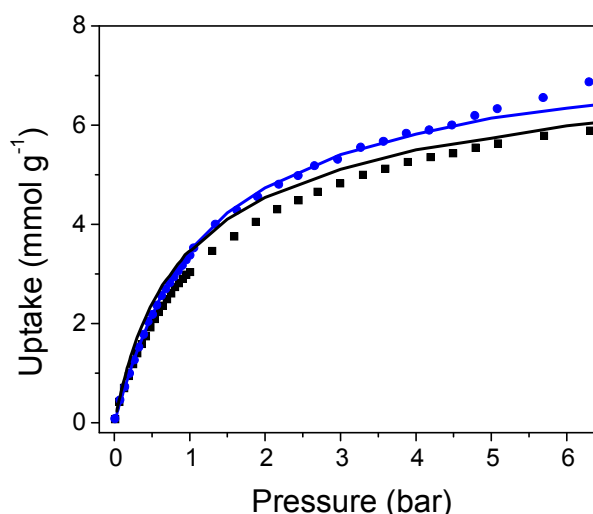


Figure 4. Experimental CO₂ adsorption isotherm for fully dehydrated Mg-CUK-1 (black squares) and Mg-CUK-1 in the presence of 13% RH (blue circles); the corresponding simulated adsorption isotherms are represented as solid lines. All data are reported at 303 K.

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renders Mg-CUK-1 as an attractive adsorbent to operate the capture of CO₂ in real conditions.

H₂S Adsorption Studies

The adsorption of H₂S by Mg-CUK-1 was assessed by a series of breakthrough experiments (see ESI). The adsorption capacities obtained are shown in Fig. S8. At the lowest H₂S concentration studied (6 %vol. H₂S), the gas uptake was equal to 1.41 mmol H₂S g⁻¹, which corresponds to 45.5 cm³ H₂S g⁻¹. This value is approximately the same as the N₂ adsorption capacity observed at the same pressure.²⁴ The H₂S uptake by Mg-CUK-1 was approximately 40% higher than the performances of a number of well-studied MOFs (experiments with low H₂S concentrations *ca.* 1–6 kPa), including MIL-100(Fe),¹⁵ MIL-53(Fe),¹⁴ HKUST-1,¹⁵ MOF-5¹⁵, MIL-53(Cr)¹⁴, Ga-soc-MOF¹⁶ and MIL-125(Ti),⁴⁵ all of which show H₂S capacities of approximately 1 mmol g⁻¹. Similar H₂S capacities have been reported for Zn-MOF-74 (1.64 mmol g⁻¹)¹⁵ and Cu(BDC)(TED)_{0.5} (1.65 mmol g⁻¹).¹⁵ Notably, of this entire list of MOFs, only MIL-53(Cr) and Ga-soc-MOF were able to reversibly adsorb H₂S in addition to Mg-CUK-1, which is an essential condition for their potential use in practical applications. In order to validate our experimental H₂S breakthrough adsorption results, we

evaluated the H₂S adsorption performances of MOF-74, HKUST-1 and MIL-101(Cr), which were previously explored using H₂S breakthrough experiments. Our home-made experimental setup revealed very similar H₂S capture performances to the existing data (see Fig. S9 and Table S2), demonstrating the reliability of our measurements.

Interestingly, Mg-CUK-1 also exhibited a two-fold increase in its H₂S adsorption capacity as the H₂S feed gas concentration was increased from 6 to 15 %vol (reaching 3.1 mmol H₂S g⁻¹; 15 vol% is the maximum feed concentration that could be practically measured (equivalent to 0.1 bar of H₂S)). In order to investigate the H₂S regeneration-capacity and the structure stability of Mg-CUK-1, cycling H₂S experiments at 15 %vol H₂S were then performed on the same Mg-CUK-1 sample; this was accompanied by PXRD and scanning electron microscopy (SEM) analyses of the products to confirm retention of the crystal structure (Figure 3 red data and Fig. S13). First, cycling adsorption-desorption results showed that the H₂S adsorption capacity remained constant during the five adsorption-desorption cycles (3.2±0.2 mmol g⁻¹, Figure 5A), which suggests that H₂S was completely desorbed when the sample was re-activated. A comparison of the DRIFTS data for the as-synthesised Mg-CUK-1 and H₂S-cycled Mg-CUK-1 samples after re-activation (at 373 K for 1 h under flowing N₂ gas) led to spectra that were essentially indistinguishable (Fig. S15), confirming that this re-activation condition allows the full removal of H₂S. Since the adsorption capacity did not change after several adsorption-desorption cycles, Mg-CUK-1 appears to be very stable upon repeated H₂S exposure at room temperature. This is a desirable property for highly H₂S stable MOFs; previous studies of a series of related MIL materials (MIL-47(V), MIL-53(Al, Cr),¹⁴ MIL-125(Ti))⁴⁵ led to the hypothesis that H₂S stability is enhanced for MOFs that do not contain open metal sites, which cannot undergo M-SH₂ ligation. Additionally, CO₂ adsorption isotherms at 196 and 303 K were measured after each H₂S exposure, prior a TSR step (Fig. S10). These experiments confirmed the retention of both the surface area (592.4±7.6 m² g⁻¹, Fig. S12) and the CO₂ adsorption capacity of the Mg-CUK-1 (5.93±0.12 mmol g⁻¹, Figure 5B).

As shown previously, Mg-CUK-1 demonstrates 'soft crystalline' behaviour, being flexible in the solid-state;⁴⁶ the pores relaxing upon H₂O adsorption/desorption.²⁴ Thus, we decided to investigate such a flexible behaviour when H₂S molecules are adsorbed in the pores of Mg-CUK-1. First, a fully dehydrated Mg-CUK-1 was saturated with H₂S (15 %vol. H₂S). Later, this sample was incompletely re-activated (by only flowing dry N₂ gas at 303 K for 10 minutes) to achieve a partially H₂S saturated sample. When PXRD experiments were performed, a shift in the position of the low-angle reflections (between 8–9° 2θ) was observed (see 6A). This suggested a flexible character of the structure upon H₂S adsorption/desorption, since the PXRD pattern (partially H₂S saturated) did not match neither with the fully activated sample nor the water saturated sample (Figure 6).

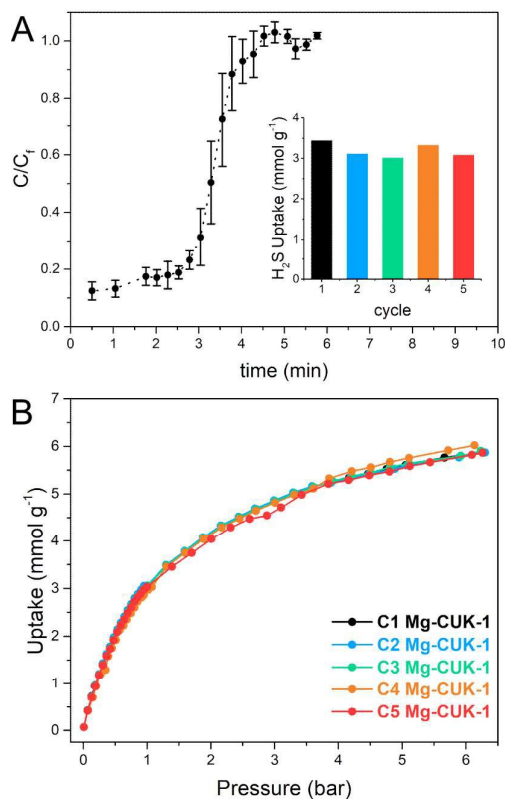


Figure 5. (A) Breakthrough curves for H₂S adsorption in Mg-CUK-1 at 303 K using a feed H₂S concentration of 15 %vol. The total H₂S/N₂ rate flow was 30 cm³ min⁻¹. The inset shows the comparative adsorption capacities for each cycle. (B) The CO₂ adsorption isotherms for Mg-CUK-1 after H₂S sorption cycling, measured at 303 K and up to 6.5 bar.

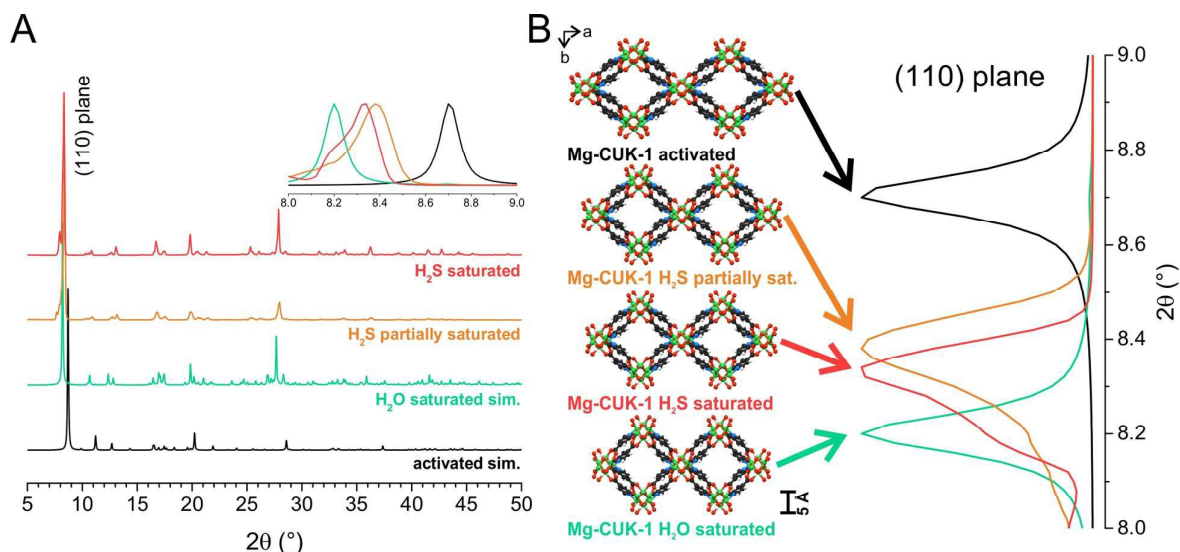


Figure 6. (A) PXRD experiments on samples of Mg-CUK-1 with different molecule loadings. The inset shows the two theta shifting of the 110 plane. (B) Representation of the Mg-CUK-1 cell deformation as a visual aid to explain the two theta shifting.

In order to gain a better understanding of the degree of the flexibility of Mg-CUK-1 upon H_2S loading, the experimental PXRD patterns collected at different H_2S loadings were analysed to extract the cell parameters of the H_2S -loaded material by the Le Bail methodology (FullProf program; see ESI).⁴⁷ From the cell parameters derived, plausible structural models for the partially and fully H_2S loaded phases were constructed starting with the crystal structure of the empty Mg-CUK-1 followed by a DFT-geometry optimization keeping fixed the experimental cell parameters. These calculations were performed using the same functional and basis set employed to initially geometry optimize the crystal structure of Mg-CUK-1.

Analysis of these plausible structural models indicated that the guest-induced evolution of the channel dimensions of Mg-CUK-1 (taking into consideration the van der Waals radius of the atoms, see ESI) is as follows: fully desolvated = $9.1 \times 10.3 \text{ \AA}$; H_2O saturated = $10.2 \times 9.4 \text{ \AA}$; partially H_2S loaded = $9.5 \times 10.1 \text{ \AA}$; H_2S saturated = $10.0 \times 9.1 \text{ \AA}$ (Figure 6B). This trend is also consistent with an increase of the unit cell volume of the structure upon adsorption: fully desolvated = 2428.4 \AA^3 ; partially H_2S loaded = 2518.0 \AA^3 ; H_2O saturated = 2543.3 \AA^3 ; H_2S saturated = 2541.6 \AA^3 corresponding to about 5% guest-induced unit cell volume change.

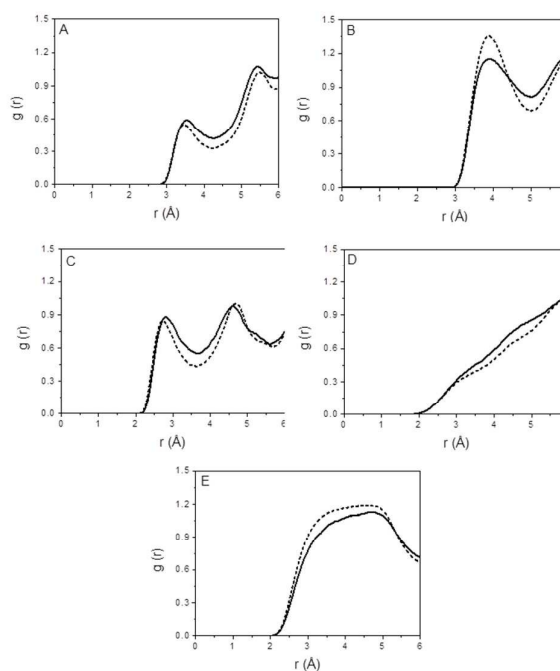


Figure 7. Radial distribution functions for the pairs $\text{O}_{\mu 3-\text{OH}} - \text{S}$ (A), $\text{O}_{\text{carb}} - \text{S}$ (B), $\text{H}_{\mu 3-\text{OH}} - \text{S}$ (C), $\text{O}_{\mu 3-\text{OH}} - \text{H}_{\mu 25}$ (D), and $\text{SH}_{25} - \text{H}_{\mu 25}$ (E) in Mg-CUK-1 loaded with 1.08 (solid lines) and 4.89 (dashed lines) molecules of H_2S per unit cell at 303 K.

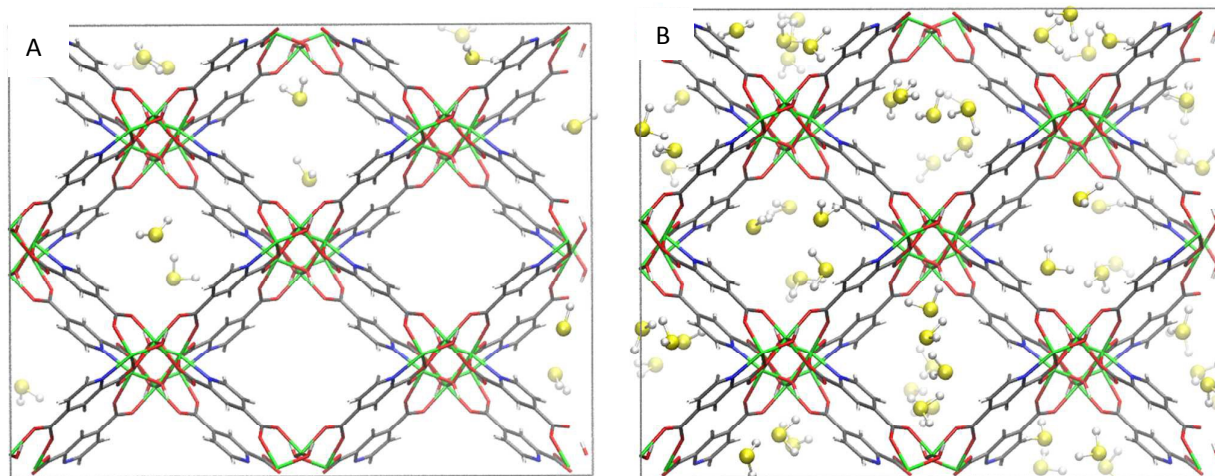


Figure 8. (A) Representative snapshots obtained from the GCMC simulations, showing the interactions between H_2S and the atoms of the MOF pore wall for 1.08 H_2S per unit cell; (B) the corresponding image for a higher loading of 4.89 H_2S per unit cell.

Finally, GCMC simulations were performed to gain in-depth insights into the adsorption of H_2S at the microscopic level. The calculated adsorption isotherm gave a maximum uptake of 5 mmol g^{-1} , which is somewhat higher than the experimentally observed value of 3.1 mmol g^{-1} . Our calculations further predicted an enthalpy of $-23.3 \text{ kJ mol}^{-1}$ for low-coverage adsorption, which is similar to the value reported for MIL-68(Al), another hydroxyl-based MOF material.⁴⁸ This moderately-strong interaction is primarily ascribed to interactions between H_2S molecules and the hydroxyl groups and O-atoms of the carboxylate groups, as confirmed by the plots of the radial distribution functions (RDFs; Figures 7A&B), which yield characteristic contact distances ranging from 3.3 Å to 4.0 Å. A corresponding snapshot showing the most preferential positions of H_2S molecules within the pores of Mg-CUK-1 at low coverage (1.08 H_2S per unit cell) is shown in Figure 8A. The RDF plots in Figures 7C&D show that the interactions between the hydroxyl groups and the H_2S molecules are established through relatively weak hydrogen bonds, in which the hydroxyls are the strongest hydrogen donor. This moderate $\text{H}_2\text{S}\cdots\text{Mg-CUK-1}$ interaction is consistent with a relatively easy regeneration of the material after H_2S exposure and hence the reversible adsorption of this molecule. Upon increasing the theoretical H_2S loading from 1.08 to 4.89 molecules per unit cell, the calculated $\mu_3\text{-OH}\cdots\text{SH}_2$ distance only slightly shortened from 2.8 Å to 2.7 Å. Further, our calculations predicted that under higher H_2S loading, inter-molecular H_2S interactions tend to become slightly weaker (Figures 7E & 8B). This finding can be attributed to a certain degree of interaction of the H_2S molecules with the MOF pore-wall, which acts to prevent H_2S condensation inside the micropores, as shown in MIL-47(V).^{14b}

Conclusions

The environmentally-friendly synthesised Mg-CUK-1 was demonstrated to be a highly robust MOF for acid gas remediation applications. Its chemical stability towards H_2O and H_2S (retention of the framework crystallinity and gas adsorption total capacity) was experimentally established by Powder X-ray diffraction and adsorption-desorption (H_2O and H_2S) experimental cycles. Mg-CUK-1 is one of the best performing H_2S breakthrough materials showing remarkable H_2S reversibility, under temperature swing re-activation (TSR) conditions. Remarkably the CO_2 adsorption properties of Mg-CUK-1 remain unchanged upon exposure to H_2O and H_2S . Mg-CUK-1 was shown to exhibit a 'soft crystalline' behaviour when small amounts of H_2S are confined within its micropores. Molecular simulations complemented our experimental evidence and more importantly, provided us the preferential sittings of CO_2 and H_2S molecules inside the channels of Mg-CUK-1. Particularly, the calculated moderate adsorption enthalpy for H_2S ($-23.3 \text{ kJ mol}^{-1}$) in comparison to existing MOF materials, confirmed the regeneration viability of Mg-CUK-1, under mild conditions. In summation, Mg-CUK-1 has been demonstrated to be an exceptional candidate for the capture of CO_2 , even under humid conditions, as well as a remarkably stable adsorbent for the reversible sorption of H_2S .

Conflicts of interest

There are no conflicts of interest.

Acknowledgements

The authors thank Dr. A. Tejada-Cruz (powder X-ray; IIM-UNAM) for analytical assistance, U. Winnberg (ITAM) for scientific discussions and G. Ibarra-Winnberg for conceptualising the design of this contribution. Financial support for this work was provided by PAPIIT UNAM Mexico (IN101517), CONACyT under grant Nos. 1789 (I.A.I.), 236879

(E.G.-Z.), 276862 (J.R.Á.) and 289042 (E.S.-G.), a scholarship from the National Counsel of Technological and Scientific Development CNPQ (P.G.M.M.), the Institut Universitaire de France (G.M.), and the Welch Foundation (F-1738, J.E.R. & S.M.H.).

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